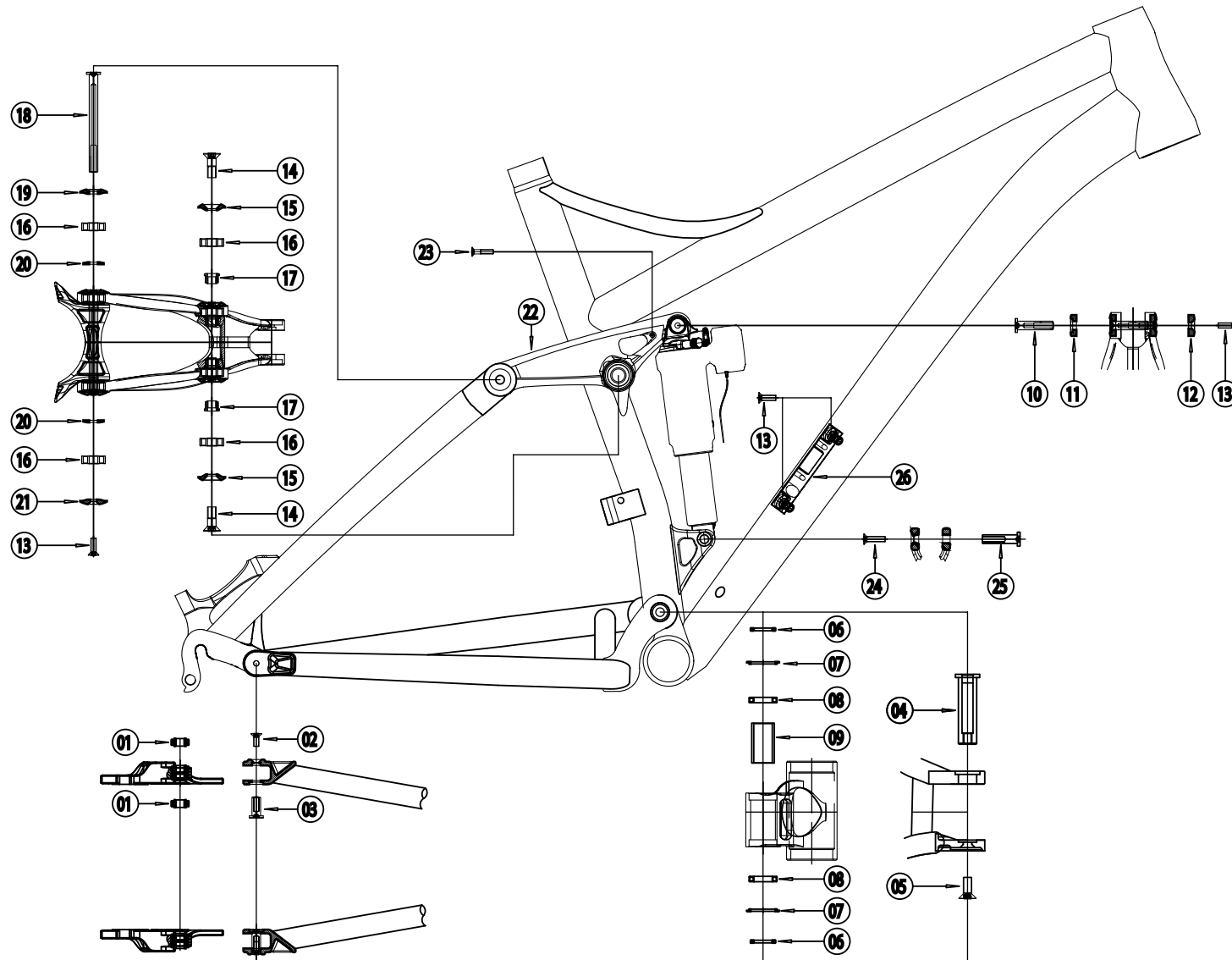


Torque Specification for ASX 650B (incl. E:/Miss) 2014 - Lanao FS/Kato FS 2015



Connection	Torque (Nm)
02/03	5
04/05	15
10/13	5
13/18	5
14/17	15
24/25	5
13	3

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ASSEMBLING-PARTS LIST

item	item no.	type	specification	material	qty.	item no. of kit
1	SM0652	ball bearing (688-KRR-2RS)	Ø8,0 x Ø16,0 x 7,0mm	stainless steel for bearing	4	KE0144
2	SM0669	cunter sunk bolt	M5 x 12,0 mm	stainless steel	2	
3	SM1014	axle	Ø8,0 x Ø13,0 x 19,3mm	stainless steel	2	
4	SM0630	axle	Ø17,0 x Ø22,5 x 65mm	alloy hard-anodised	1	
5	SM1015	cunter sunk bolt	M8 x 20,0mm	stainless steel	1	
6	SM0719	washer	Ø17,1 x Ø23,0 x 2,5mm	alloy	2	
7	SM1012	sealing ring	Ø23,1 x Ø30 x 2,0mm	plastic	2	
8	SM0648	ball bearing (6803-2RS)	Ø17,0 x Ø26,0 x 5,0mm	stainless steel	2	
9	SM1009	spacer	Ø17,2 x Ø21 x 37,0mm	alloy	1	
14	SM0755	special cunter sunk bolt	M8 x 22.5mm	stainless steel	2	
15	SM0657	bearing cap	Ø25 x Ø9 x 5.4mm	alloy	2	
16	SM0646	ball bearing (608-2RS)	Ø22 x Ø8 x 7mm	stainless steel for bearing	4	
17	SM0717	threaded sleeve	Ø14x M8xM12 x 9.4mm	stainless steel	2	
18	SM0642	axle	Ø13 x Ø8 x 92.7mm	stainless steel	1	
19	SM0660	bearing cap	Ø25x Ø8 x 4.2mm	alloy	1	
20	SM0707	Spacer	Ø19x Ø8 x 2.0mm	alloy	2	
21	SM0659	bearing cap	Ø25x Ø5.5x 4.4mm	alloy	1	
22	SM0690	rocker	****	alloy	1 Set	KE0143
23	SM1010	cunter sunk bolt	M4*21.5*T20	stainless steel	1	
10	SM0619	axle	Ø13 x Ø8 x 35.2mm	stainless steel	1	KE0145
11	SM0656	bearing cap	Ø19.5 x Ø8 x 5.5mm	alloy	1	
12	SM0655	bearing cap	Ø19.5 x Ø5.5 x 5.7mm	alloy	1	
13	SM0670	cunter sunk bolt	M5 x 16 mm	stainless steel	2	
24	SM1016	cunter sunk bolt	M5 x 20,0mm	stainless steel	1	
25	SM1013	axle	Ø8,0 x Ø13,0 x35.0mm	stainless steel	1	KE0146
13	SM0670	cunter sunk bolt	M5 x 16 mm	stainless steel	2	
26	SM1011	battery mount	93x 77 x 35mm	alloy	1	